

# **ProSafe RS Engineering with Maintenance**



This 5-day course is an instructor led training consisting of lectures, hands-on exercises, and evaluation designed to provide participants with knowledge and skills in working with the Prosafe-RS system.

#### DAY 1

- Introduction to Safety
- Aspects of IEC61508/IEC61511
- Introduction to ProSafe-RS
- Redundancy & VMR
- Configuration of ProSafe-RS
- Expanding ProSafe-RS
- Input / Output Modules
- Other Modules

## Day 2

- Types of Project
- SCS Project Attributes
- Configuration of Database
- Test Function and Debug
- Introduction to Workbench
- Program Organizational Unit (POU)
   Generation

## Day 3

- Centum Integration
- Safety Analyzers
- Security Level
- Locking and Forcing
- Overriding
- Inter-SCS Safety Communication
- Interference free Inter Station Communication

#### DAY 4

- SCS Status Display
- SCS State Management Window
- Types of Downloading
- Version Control
- Test Project Creating Tool
- Maintenance Procedures

# Day 5

- System Function Blocks
- Diagnostic Management Function
- Sequence of Events Recorder (SOER)
- Maintenance of Prosafe-RS Hardware

## Hands-on Activities

- SIL Verification
- ProSafe Configuration
- Project Creation and Modification
- POU Generation
- Simulation & Debugging
- Inter-Station Communication Implementation
- Offline, online loading
- ProSafe RS Hardware & Software Maintenenance

For Participants who will maintain and modify the ProSafe RS system Fundamentals knowledge of computers and a working knowledge of MS-Windows

Knowledge of IEC61 131-3 and CS3000 or CentumVP will be helpful

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